

Scope Certificate

Scope Certificate Number ICA-GRS-20-1055/01C
Scope Certificate Version Number ICA-GRS-20-1055/01C

ICEA

certifies that

TORCITURA PADANA SPA

Textile-Exchange-ID (TE-ID) TE-00103652

ICEA Client Number ICEA-TX-894

Via Ponte Vecchio 11

Pieve Porto Morone, 27017

Lombardia, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Greige yarns (PC0030), Dyed yarns (PC0029)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

Spinning (PR0027), Dyeing (PR0008)*, Finishing (PR0012)*, Preparatory (PR0022)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2026-06-14

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-06-15

Certification Body

Standard

Status: Valid


Paolo Zumaca



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): RICCARDO CHIODINI Riccardo Chiodini

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Scope Certificate Number ICA-GRS-20-1055/01C Version ICA-GRS-20-1055/01C
TORCITURA PADANA SPA
GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
23131	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
23132	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
23134	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
23135	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37564	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37565	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37566	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37568	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37570	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37675	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37697	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
37699	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
40531	Greige yarns (PC0030)	Filament (PD0069)	75.00% Recycled post-consumer Polyester (RM0189) + 25.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
46653	Dyed yarns (PC0029)	Filament (PD0069)	1.00% Polyester (RM0186) + 99.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
48887	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067

49003	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
49106	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
49112	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
50829	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
50834	Dyed yarns (PC0029)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50844	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
50845	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
50846	Dyed yarns (PC0029)	Filament (PD0069)	86.00% Recycled post-consumer Polyester (RM0189) + 14.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50850	Dyed yarns (PC0029)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50854	Greige yarns (PC0030)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50859	Dyed yarns (PC0029)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50860	Dyed yarns (PC0029)	Filament (PD0069)	93.00% Recycled post-consumer Polyester (RM0189) + 7.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50861	Dyed yarns (PC0029)	Filament (PD0069)	75.00% Recycled post-consumer Polyester (RM0189) + 25.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50867	Dyed yarns (PC0029)	Filament (PD0069)	87.00% Recycled post-consumer Polyester (RM0189) + 13.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
50868	Dyed yarns (PC0029)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
53140	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
53143	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
53987	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
53988	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067

53989	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
57731	Dyed yarns (PC0029)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57732	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57733	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57734	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57735	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57736	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57737	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57747	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57748	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57749	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57750	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57751	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57752	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
57873	Greige yarns (PC0030)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Other (2-carboxylethyl(phenyl)phosphinic acid (CEPPA)) (RM0262)	GRS	TE-00103652, TE-00056469, TE-00063067
58013	Greige yarns (PC0030)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Other (2-carboxylethyl(phenyl)phosphinic acid (CEPPA)) (RM0262)	GRS	TE-00103652, TE-00056469, TE-00063067
58439	Dyed yarns (PC0029)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
58440	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067

58442	Dyed yarns (PC0029)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
58443	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
59075	Dyed yarns (PC0029)	Filament (PD0069)	90.00% Recycled post-consumer Polyester (RM0189) + 10.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
61570	Greige yarns (PC0030)	Filament (PD0069)	66.00% Recycled post-consumer Polyester (RM0189) + 34.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
62765	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
63751	Dyed yarns (PC0029)	Filament (PD0069)	66.00% Recycled post-consumer Polyester (RM0189) + 34.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
64488	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
64573	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
64639	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
64640	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
65002	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
65003	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
65270	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
69163	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
69164	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
69165	Dyed yarns (PC0029)	Filament (PD0069)	22.00% Recycled post-consumer Polyester (RM0189) + 44.00% Polyester (RM0186) + 34.00% Polyester (RM0186)	GRS (No label)	TE-00103652, TE-00056469, TE-00063067
69166	Dyed yarns (PC0029)	Filament (PD0069)	44.00% Recycled post-consumer Polyester (RM0189) + 22.00% Polyester (RM0186) + 34.00% Polyester (RM0186)	GRS (No label)	TE-00103652, TE-00056469, TE-00063067
69167	Dyed yarns (PC0029)	Filament (PD0069)	22.00% Recycled post-consumer Polyester (RM0189) + 44.00% Polyester (RM0186) + 34.00% Polyester (RM0186)	GRS (No label)	TE-00103652, TE-00056469, TE-00063067
69259	Greige yarns (PC0030)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067

72184	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
72187	Dyed yarns (PC0029)	Filament (PD0069)	66.00% Recycled post-consumer Polyester (RM0189) + 34.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
74340	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled pre-consumer Polyester (RM0188)	GRS	TE-00103652, TE-00056469, TE-00063067
74434	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
74492	Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
75083	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
75481	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
75810	Dyed yarns (PC0029)	Filament (PD0069)	99.00% Recycled post-consumer Polyester (RM0189) + 1.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
76570	Dyed yarns (PC0029)	Filament (PD0069)	99.00% Recycled post-consumer Polyester (RM0189) + 1.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
77044	Greige yarns (PC0030)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
78330	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled pre-consumer Polyester (RM0188)	GRS	TE-00103652, TE-00056469, TE-00063067
78332	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
79114	Greige yarns (PC0030)	Filament (PD0069)	66.00% Recycled post-consumer Polyester (RM0189) + 34.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
81929	Dyed yarns (PC0029)	Filament (PD0069)	25.00% Recycled post-consumer Polyester (RM0189) + 75.00% Polyester (RM0186)	GRS (No label)	TE-00103652, TE-00056469, TE-00063067
83586	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
83587	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
85186	Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00103652, TE-00056469, TE-00063067
85187	Dyed yarns (PC0029)	Filament (PD0069)	99.00% Recycled post-consumer Polyester (RM0189) + 1.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067
86145	Dyed yarns (PC0029)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186)	GRS	TE-00103652, TE-00056469, TE-00063067

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-06-15

Certification Body

Standard

Status: Valid


Paola Dumaca

Document digitally signed with PAdES standard, check details in the signature panel or with GoSign



Scope Certificate Number ICA-GRS-20-1055/01C Version ICA-GRS-20-1055/01C
TORCITURA PADANA SPA
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
TORCITURA PADANA SPA (MAIN) - TE-00103652	Via Ponte Vecchio 11 Pieve Porto Morone 27017 Lombardia, Italy	Texturizing; Twisting (PR0027), Spooling (PR0022)	GRS

Associated Subcontractor Appendix

None

Independently Certified Subcontractor Appendix

Subcontractor Name - TE-ID	Certification Body	Expiry Date	Address	Process Categories	Standards
FILTEX COMO SRL - TE-00056469	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2026-05-31	Via L. Galvani 3 Luisago 22070 Lombardia, Italy	Finishing (PR0012)	GRS
RADAELLI SRL - TE-00063067	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2026-02-13	Via Enrico Toti 1/3 Bulgarograsso 22070 Lombardia, Italy	Dyeing (PR0008)	GRS

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2025-06-15

Certification Body

Standard

Status: Valid


Paolo Dumaca



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign